



Dart Aerospace Ltd.
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Job Set #48

Reprint

D5326-043

Job Sheet 174711



Part No: D5326-043

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEETS 2,4 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/20/18	0.00	0.00	Start Up Large Fab-6		D.M.L. 18-4-25
100	Large Fab	4 pcs		4/20/18	0.00	4.44	Large Fab 1		18-4-26
110	QC	4 pcs		4/20/18	0.00	0.00	QC10		18-04-26
120	QC	4 pcs		4/20/18	0.00	0.00	QC5		18-04-26
130	Packaging	4 pcs		4/20/18	0.00	0.00	Packaging3 Large Fab		18-04-26
140	QC21-SA	4 Ea		4/20/18	0.00	0.00	QC21		DAS APR 26 2018

Part Op 100 - 1- Cut D5326-3 as per dwg 2- Drill holes as per dwg D5332 using DT10195 4- Weld bushing and end cap in rib as Descriptions: per dwg and grind flush

130 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5327-15	Cap	4 Ea (1 ea)	90-Start up Operation	
D5338-1	Bushing	8 Ea (2 ea)	90-Start up Operation	5059360
M304TS0.500W.049	Square Tubing	7.2000 ft (1.8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5327-15	4	10	0
	D5338-1	8	43	0
	M304TS0.500W.049	7	1,169	0

Part Specifications

Specifications could not be found.

Plex 4/23/18 12:11 PM Dart.Gagnon.Michelle



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Container No: S065253



Part: D5326-043

Job No: 174711

Serial No/Batch: S065253

Revision:

Inspector:

Date: 04/25/18